



Dart Aerospace Ltd.
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314-0022-01
Job Sheet 208684



Part No: 314-0022-01

Job Qty: 1 pcs

Part Name: Bearpaw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/31/20

Job Tracking No:

Due Date: 4/10/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 314-0022-01 Rev B IPP Rev. A 2020.03.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	1 pcs	4/9/20	4/9/20	0.00	0.10	Waterjet - Omax		20/04/04
105	NV5000 - 1 - B4B	1 pcs	4/10/20	4/10/20	0.00	0.33	NV5000 - 1 - B4B		20/04/04
							NV5000 - 2 - B4B		20/04/04
110	QC 2	1 pcs	4/10/20	4/10/20	0.00	0.00	QC 2 - 1		20/04/04
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

Plex 3/31/20 7:21 AM Dart.lajeunesse.marie

					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
120 QC 8	1 pcs	4/10/20	0.00 0.00		QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
130 Packaging 3-1 - Stock - B4B	1 pcs	4/10/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 37 - B4B	
140 QC 21 - FG	1 pcs	4/10/20	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 100 - Cut blank 3.10" X 6.00" (Blank folder) Descriptions: 105 - 1-Machine as per folio FD <u>232</u> FOLIO REV: <u>B</u> DWG REV: <u>AA</u> 2-Deburr 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MUHMWB750	UHMW .750 sheet	.1290 sf (.129 ea)	100-Waterjet - Omax - 1	3007003		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Omax - 1	MUHMWB750	0	73	0		

WES 20/4/5

DAS
28
9-89DAS
21
9-89
APR 06 2020

57581

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐		
Date :	Sequence #:	QTY Affected :		MRB (QSI042)
Description Work Order Deviation		Disposition		Completed By
				Lead hand / Supervisor
				QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:				



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www.dartaerospace.com

Container No: S268770



Part: 314-0022-01

Job No: 208684

Serial No/Batch: S268770

Revision: B

Inspector:

Exp Date:

Instructions:

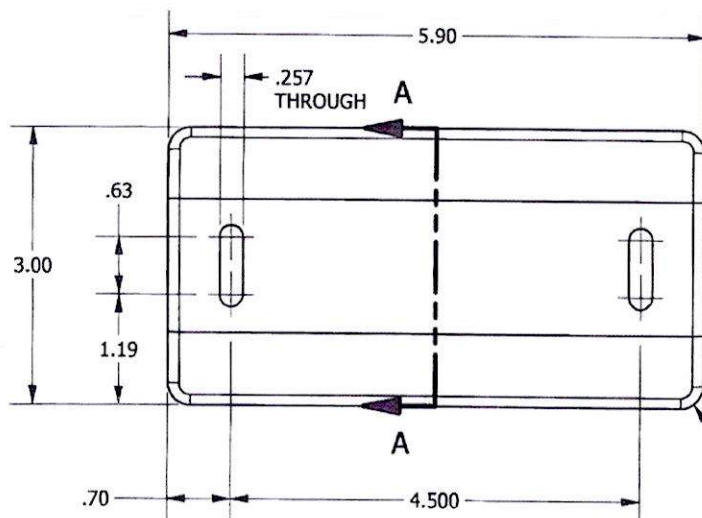
Date: 04/04/20

NOTES:

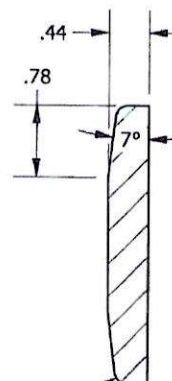
1. INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M 1994, DIMENSIONS AND TOLERANCING.

2. REMOVE ALL BURRS AND SHARP EDGES 0.020" MAX. ENSURE EDGES ARE SMOOTH.

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	SIZE
1	1	314-0022-01	BEARPAW - FILLER BLOCK REAR	UHMW	---	1/2" THK.

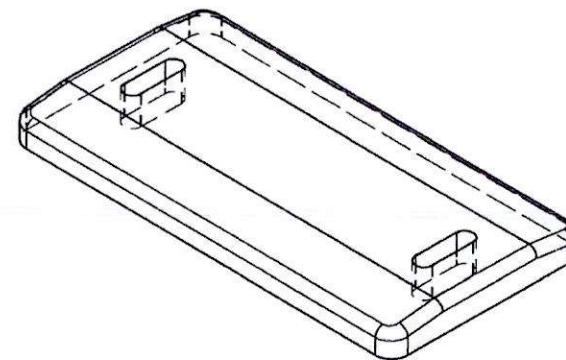


TOP
SCALE 1 / 2



R1/8 TYP

SECTION A-A
SCALE 1 / 2



ISO
SCALE 1 / 2

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 208684 MLC
20-03-31

REVISION				
REV	DESCRIPTION	REVISED BY	APPROVED	DATE
A	ISSUE FOR PRODUCTION	S. BERNIER	M. ZGELA	2009-10-22
B	MODIFICATION OF ANGLE AND ADDITION OF SLOTTED HOLES	R.B.R.	M. ZGELA	2013-08-09

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DRAFTED BY: S. BERNIER	DATE: 2009-10-22		
CHECKED BY: M. ZGELA	DATE: 2009-10-22		
APPROVED TCCA BY:	DATE:	DEFINITION: BEARPAW FILLER BLOCK REAR	
IF NOT SPECIFIED GENERAL TOLERANCE	UNITS: INCH	DRAWING NUMBER: 314-0022-01	
1/X ± 1/32 X.XX ± 0.010" X.XXX ± 0.005" ANG. ± 1°	SIZE A	REV B	
	SCALE: N/A	SHEET: 1 OF 1	